

## Filters Must be Changed to Maintain Warranty

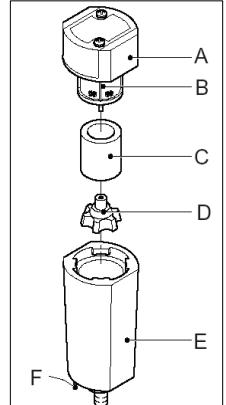
Replace filters annually or sooner if indicator on the water filter moves into the red area.

Failure to change filters will **void the warranty** and may destroy the Nitrogen Membrane.

Order Filter Kit, Part Number 355-80062-00. Call RTI at 800-468-2321 to order.



RTI Technologies, Inc.  
10 Innovation Drive  
York, Pennsylvania 17402  
800-468-2321



560-80375-00

### Replace Filter Elements (Total of 3)

Turn off the air supply.

Depressurize the system until the pressure gauge reads 0 psi.

Slowly unscrew the bleed screw (F - Illustration 1) to ensure that the filter is depressurized.

Turn the filter bowl (E) counter-clockwise and pull the bowl from the filter housing (A).

Unscrew the blue knob (D).

Remove the old filter element (C).

Install a new filter element - each filter element has the part number printed on it. Refer to Illustration 2 to determine the correct element for each filter.

Screw on the blue knob (D) to secure the new filter element (C).

Illustration 1

### Clean Automatic Drain (Filters 1 & 2 only)

Unscrew the nut (F - Illustration 3).

Remove the drain unit (B to E) from the filter bowl (A).

Remove the O-ring (E).

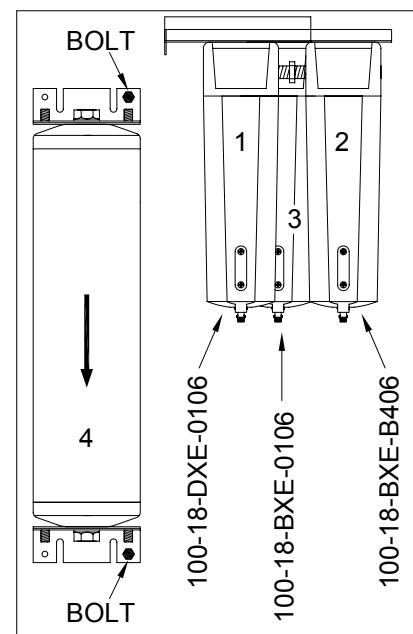
Carefully pull the floating house (B) from the seat (D). Do not bend the needle (C).

Clean the parts with soap and water. Make sure needle bore is open and clean.

Carefully dry all parts and assemble in the reverse order.

Make sure the bleed screw (F - Illustration 1) is screwed in.

Attach filter bowl (E- Illustration 1) to filter housing (A).



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Illustration 2

### Replace Carbon Bed

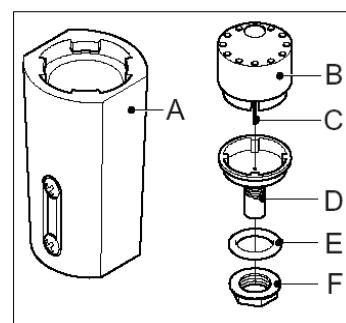
Press the green ring on fittings to disconnect hoses from top and bottom of carbon bed (4 - Illustration 2).

Remove two bolts (See Illustration 2) and remove carbon bed.

Remove brackets and fittings from old carbon bed and mount on new one. **Make sure the arrow on the new carbon bed is as shown.**

Mount new carbon bed with two bolts.

Connect hoses to top and bottom of carbon bed.



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Illustration 3