ATX-Test Fixture (300-80054-00) OPERATION INSTRUCTIONS

MAHLE

- 1. Verify that the fluid level in the Test Fixture Tank is at the FILL LINE mark. Also verify that the fluid level in the ATX New Fluid Tank is at least 7quarts and there is 18 or less quarts of fluid in the Used Fluid Tank.
- 2. Connect Straight Adapter Hose to the ATX Red Hose. Connect other end of the Straight Adapter Hose to coupler on the Test Fixture Tank Cap.
- 3. Connect the ATX Black Hose to the coupler on the side of the Test Fixture Control Box.
- 4. Turn the Test Fixture Power Switch to the Off position then connect Red and Black clamps to a 12VDC power source. Also connect the ATX unit to power. (If using a battery as a power source, it must be fully charged).
- 5. Turn the Test Fixture Power Switch to the On position.
- 6. The pressure created by the Test Fixture will cause the Ready Light on the ATX to turn on and pressure will appear on the gauge.
- 7. Press the +1/2 Quart button and verify that the fluid level in the Test Fixture Tank finishes at the upper solid line dividing the PASS and FAIL.
- 8. Press the -1/2 Quart button and verify that the fluid level in the Test Fixture Tank finishes at the FILL LINE mark.
- 9. Press the 4 Quart Exchange button on the ATX. During the Exchange process, monitor the fluid level inside of the Test Fixture Tank. The level should remain within the outside PASS lines. When the Process Complete light illuminates and the buzzer sounds verify that the level in the Test Fixture Tank finishes within the PASS lines.
- Note: If after the exchange procedure the fluid level is out of the PASS lines, in the FAIL section, calibrate the unit and repeat test.
- 10. Press the Drain Pan button and verify that fluid is leaving the Test Fixture Tank and fluid is moving into the Used Tank. Press the Stop button to end the procedure.
- 11. Turn the Test Fixture Power Switch to the Off position and press the Empty Used button. Verify that fluid is leaving the ATX Used Tank and moving into the Test Fixture Tank. Press the Stop button to end the procedure.
- 12. Press the Empty New button and verify that fluid is leaving the New Tank and moving into the Test Fixture Tank. Press the Stop button to end the procedure.

Technical Support: 800-468-2321 ext. 259

035-81057-00 (REV B)