

MAHLE Clevite Inc., RTI Division 10 Innovation Drive York, PA 17402 USA Phone: 717-840-0678 Web-site: www.rtitech.com

REMOVE

PLASTIC PLUG Issued: September 4, 2007

Subject: Pilot Valve Replacement

Model Numbers Affected:	NTF-15 Plus & NTF-60 Plus
Manufacture Dates:	All
Serial Numbers Affected:	All
Tools Required:	As Required
Parts Required:	Pilot Valve: P/N 022-80135-00 (Shown in photo below) Replacement Kit: P/N 355-80098-00 (Includes 022-80135-00 and this document explaining installation).
Supplemental Document:	None
Action Required:	Ensure Pilot Valve is installed properly and that plastic plug is removed from the proper port.

Replacement of the Pilot Valve requires special attention to the three lines which connect to it and...

## MOST IMPORTANT

## THE PLASTIC PLUG

## **MUST BE REMOVED**

The photos show the correct connection of the Pilot Valve and the important requirement of removing the plastic plug from the port which has no connection.

