

# PSX-1

## OPERATION INSTRUCTIONS



### EXCHANGE

1. Verify that there is enough fluid in the New Fluid Tank and sufficient space in the Used Fluid Tank for the exchange procedure.
2. Remove the Power Steering Fluid Reservoir Cover and submerge Service Hoses into the reservoir.
3. Remove the used fluid from the Reservoir by pressing the switch labeled **Used** on the PSX-1 control panel.
4. Refill the Reservoir by pressing the switch labeled **New** on the PSX-1 control panel.

**Suggestion: Fill new fluid level slightly above steering rack return line.**

5. Start the vehicle and turn the steering wheel all the way clockwise and then all the way counter-clockwise (lock to lock). Turn the vehicle engine off.
6. Repeat steps 3 through 5 until the desired level of fluid exchange is achieved.

**Caution: Do not allow Used Tank to overflow**

REPLACEMENT PARTS	
Pump	320-80016-00
New Fluid Tank	315-80004-00
Used Fluid Tank	315-80005-00
Hose Cap	028-80250-18
Switch	024-80066-00

Technical Support: 800-468-2321

035-80948-00 (Rev A)

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