



REV	DATE	DESCRIPTION
A	12-16-01	Part 15 & 16 reversed in position

050-80140-50 Legend Plate
 050-80140-51 Mounting Screws (Qty Req'd = 2)
 050-80140-54 Handle
 050-80140-53 Micrometer Ring
 13 Set Screws
 25 Knob
 07 Shift Shaft
 06 Detent Collar
 40 Hand Wheel
 08 Cover
 050-80140-52 Mounting Screws (Qty Req'd = 2)

01 Pillow Block
 02 Control Shaft
 03 Strain Relief
 04 Gear
 05 Washer
 06 Detent Collar
 07 Shift Shaft
 08 Cover
 09 Castellated Nut Clip
 10 Bushing
 11 Gear
 12 Chain
 13 Connecting Link & Spring Lock
 14 Axial Disk
 15 Washer
 16 Bearing
 17 Snap Ring
 18 Set Screw
 19 Vertical Pin
 20 Castellated Nut
 21 Snap Ring
 22 Washer
 23 Set Screw
 24 Nut
 25 Knob
 26 Roll Pin
 27 Plate
 28 Micrometer Ring
 29 Thrust Collar
 30 Handle
 31 Micrometer Ring
 32 Set Screws
 33 Detent Collar
 34 Motor
 35 Castellated Nut
 36 Roll Pin
 37 Jack Screw
 38 Control Shaft
 39 Castellated Nut
 40 Hand Wheel
 41 Castellated Nut
 42 Castellated Nut
 43 Castellated Nut
 44 Castellated Nut
 45 JACK SCREW
 46 ROLL PIN

050-80143-04 Nut
 050-80143-03 Strain Relief
 050-80143-01 Disc Feed Only Cover
 050-80143-05 Mounting Screws (Qty Req'd = 2)
 XX = numbers on figure above Unless Marked Otherwise

RTI TECHNOLOGIES, INC. YORK, PENNSYLVANIA		MATERIAL
FEED MECHANISM (Disc or Drum)		FINISH
BRC500 / 550		DRAWN BY T. L. Crandall 3-15-99
		050-80140-XX